

Work Order ID 63233

Monday, October 25, 2010 4:06:15 PM

Page 1

Item ID: D3832-5

Accept

Setup Start

Revision ID:

Stop

Item Name: Mesh (Lid)

Start Date: 10/25/2010 Start Qty: 3.00

Cust Item ID:

Required Date: 10/29/2010 Req'd Qty: 3.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3832

Rev A

100

0.00



SHEAR

Shear

Memo

0.00

Shear

1- mesh to size as per dwg D3832

SAD
10-11-08

3

110

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

Solulog

18

120

0.00



Identify as per dwg & Stock Location: WA

Packaging

Memo

0.00

Packaging

SAD
10-11-09

3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

Ch 10/11/10 AG
MP
10-11-9

W/O:		WORK ORDER CHANGES					
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Picklist Print

Monday, October 25, 2010 4:06:19 PM

Page 1

Work Order ID: 63233

Parent Item: D3832-5

Parent Item Name: Mesh (Lid)



Start Date: 10/25/2010

Required Date: 10/29/2010

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A 08-12-01 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased			No	100	sf	723.6010	5.8026	18.324			
													
Expanded Metal Flat SS											SAN 10-01-08		

Location

Loc Qty

Loc Code

MAT

723.601033

114809

139.403243

114853

11.80059

115012

395.1315

115067

13.0125

115171

6.0394

115401

76.0095

115665

82.2043

18.324

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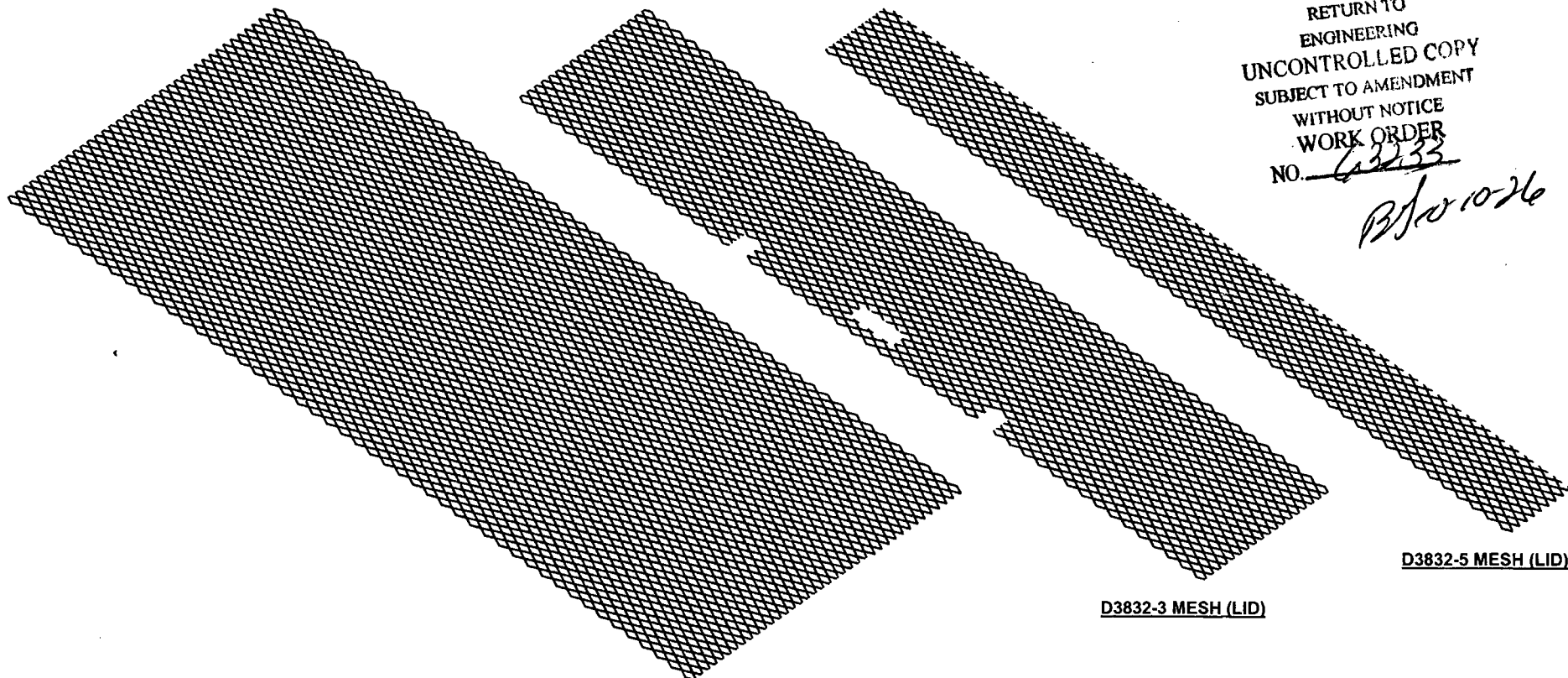
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 63233

B3101026



D3832-5 MESH (LID)

D3832-3 MESH (LID)

D3832-1 MESH (BASE)

RELEASED
06/11/18

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D3832-1 = 13.41 lbs; D3832-3 = 6.25 lbs; D3832-5 = 3.08 lbs (ALL APPROX.)

A	NEW ISSUE	MB	08.09.30
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.09.30		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO.

D3832

TITLE

MESH

REV. A

SHEET 1 OF 3

SCALE

NTS

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W/O:		WORK ORDER CHANGES					
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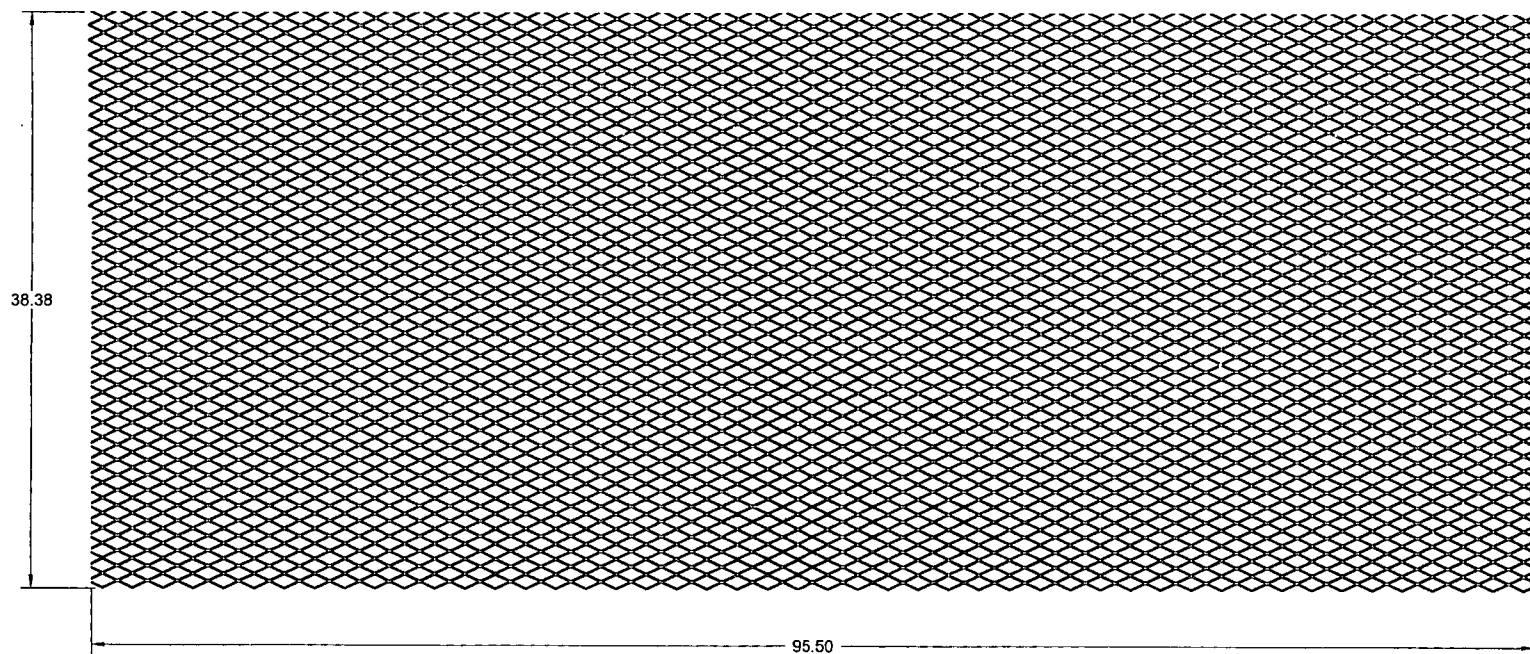
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w/o 43233



D3832-1 MESH (BASE)

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09/11/18

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MFG. APPR.		
APPROVED		
DE APPR.		
DATE	08.09.30	
		D3832
		MESH (LID)
		REV. A SHEET 2 OF 3 SCALE NTS
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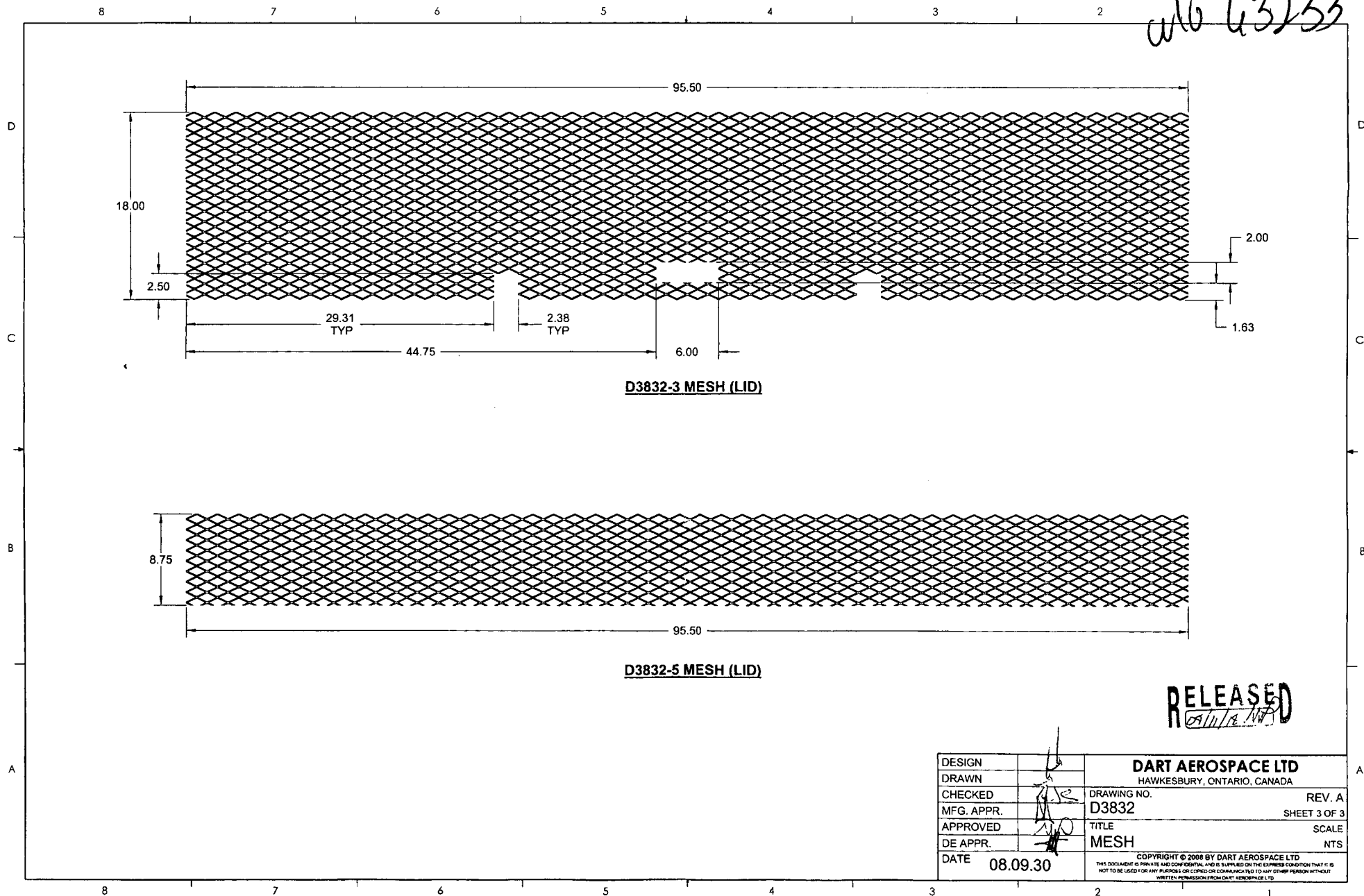
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ULO 63233



RELEASED
09/11/81

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MFG. APPR.		D3832	SHEET 3 OF 3
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